SECTION 22

ALLIS CHALMERS, LONG, WHITE OLIVER

COOLING SYSTEM 486
FRONT AXLE & STEERING 487,488
ENGINE, FUEL, INTAKE, EXHAUST .... 489 - 492
CLUTCH 493
TRANSMISSION 494
BRAKES 494
PTO 495
HYDRAULICS 495,496
3 PIONT LINKAGE 497
INSTRUMENTS & ELECTRICAL .... 497 - 501
SHEET METAL 502,503
SEAT 503

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ALLIS CHALMERS, LONG, WHITE OLIVER

Water Pump w/ Gasket

S.63049

Fits: **White/Oliver**: 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **MM:** G350, G450, **AC:** 5040, 5045, 5050, **Long:** 320, 350, 360, 445, 460, 510, 560, 610, 680, 2310, 2360, 2460, 2510, 2610
Replaces: 31-2903228, 72090472, TX10252, **S.60245**

For All Gaskets, Use S.58900 Kit

Adaptor Kit

Water Pump to Thermostat Housing w/ Gasket & O-Ring

S.62260

Fits: **White/Oliver**: 1250A, 1255, 1265, 1270, 1365, 1370, 2-50, 2-60, **AC:** 5040, 5045, 5050, **Long:** 260C, 310, 310C, 320, 350, 360, 360C, 445, 445DT, 445SD, 445V, 460, 460DT, 460SD, 460V, 510, 510DT
Replaces: 72089673, 72089674, 70932250, 31-2902109, TX10273

Water Pump - less Pulley w/ Gasket

(15/16" Shaft)

S.60334

Fits: **White:** (2-85 SN 263341~297446), (2-105 SN 255216~297446)
Replaces: 30-3159434, 30-3217744, 3641365 M91

Radiator

S.62342

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1250A, 1255, 1270, 1355, 1365, 1370, 2-60 **Long:** 350, 360, 445, 460, 480, 510, 560, 610, 680, 2360, 2460, 2510, 2610
Replaces: 31-2902313, 5159615 72090517, 72093205

KAT'S Engine Block Heater

S.70745

Fits: **Allis Chalmers:** 180, 185, 190, 190XT, 190XIII, 200, 7000, 7010, 7020, 8010

KAT'S Core Plug Heater

400 Watts, 36mm Core Plug

S.70746

Fits: **AC:** 5040, 5045, 5050

KAT'S Core Plug Heater

600 Watt, 1 1/4" Core Plug

S.7085

Fits: **AC:** 170, 175 Diesel

KAT'S NPT Block Heater

1", 1500 WATTS

S.151858

Fits: **AC:** 7030, 7040, 7045, 7050, 7060, 7080, 7580, D21, 210, 220, 3500, 670T, 670I

Gasket Set - Water Pump

S.58900

Fits: **White/Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **MM:** G350, G450, **AC:** 5040, 5045, 5050, **Long:** 320, 350, 360, 445, 460, 510, 560, 610, 680, 2310, 2360, 2460, 2510, 2610
Replaces: 677201A, 677205A, 677198A, 677199A, 31-2900135

Water Pump

L/ Pulley W/ Gasket

S.40037

Fits: **AC:** (170, 175 w/ Perkins Engine)
Replaces: 79003714

Water Pump

w/ Gasket

S.42126

Fits: **White:** (2-85 SN 297447->), 2-88, (2-105 SN 297447->), 2-110
Replaces: 30-3366278, 744228M91, 3641880M91

Water Pump Assembly w/ O-Ring

Cummins Engine

S.57862

Fits: **White:** (60, 80 American) 100, 120, 125, 140, 145, 6124, 6125, 6145, 6710, 6810
Replaces: 30-3456242

Radiator

S.67476

Fits: **AC:** (WC SN 74330->), (WF SN 1904->), WD, (WD45 Gas or LP Gas)
Replaces: 70228587

KAT'S Engine Block Heater - Thread-in

1000 Watts, 3/4" NPT

S.2372

Fits: **Oliver:** 550, 770, 880, 1450,1465, 1470, 1550, 1555, 1650, 1655, 1750, 1755, 1850, 1855, 1950T, 1955, 2050, 2150, 2-44, 2-62, 2-78, 4-78, **Long:** Side of Block

KAT'S Engine Block Heater - Thread-in

400 Watts, 3/4" NPT

S.7090

Fits: **Long:** Below Water Pump

KAT'S Core Plug Heater

1 1/2", 600 WATTS

S.129792

Fits: **Minneapolis Moline:** M602, M604, M670 G705, G706, G900, G1000

KAT'S NPT Block Heater

3/8", 400 WATTS

S.129793

Fits: **Minneapolis Moline:** Jetstar 3, U302 (206 CID, 220CID)

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

Steering Wheel

(18" Dia, 36 Spline 11/16" Dia)

S.67767

Fits: **W/O:** Super 55, (550 ->SN110012), 1600, Ind. 2-44
Replaces: 1E767

Steering Wheel

Use S.65621 Cap (15" Dia, 36 Spline 11/16" Dia)

S.67768

Fits: **W/O:** (550 SN110012->), 1550, 1650, 1750, 1850, 1950, 1950T, 2050, 2150, 1555, 1655, 1755, 1855, 1955, Ind. 2-44
Replaces: 159082A

Steering Wheel

S.67502

Fits: **AC:** G
Replaces: 70800101

Steering Wheel

(18" Dia, 7/8" Round Hub w/ Pin, 3 Steel Spokes)

S.67501

Fits: **AC:** WC, WD, WD45, (D14 ->SN 19001), (D17 ->SN 24001)
Replaces: 70229677, 70202260

Steering Wheel

(16" Dia, 11/16~3/4" Tapered Keyed Hub, 3 Steel Spokes)

S.67500

Fits: **AC:** B, C, CA, RC
Replaces: 70225330, 70207370, 261861

Steering Wheel

Splined

S.61621

Fits: **AC:** 5045, 5050 **Long:** 320, 350, 360, 445, 460, 510, 560, 610, 680, 2310, 2360, 2460, 2510, 2610
Replaces: 902080, 72091550

Steering Wheel

(16" Dia, 7" Dish)

S.65610

Fits: **AC:** 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050
Replaces: 70256852

Steering Wheel

3 Covered Steel Spokes
(18" Dia, 13/16"-7/8" Keyed)

S.67524

Fits: **W/O:** Super 55, (70 Late), 77, Super 77, 88, Super 88, 550, 660, 770, 880, (1600, 1650, 1800 w/ Manual Steering)
Replaces: HB767C, 1B767C1

Steering Wheel - Keyed

S.61109

Fits: **W/O:** 1250, 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1450, 2-50, 2-60
Replaces: 672581A

Not Original!

Steering Wheel

(17 1/2" Dia, Splined, Covered Steel Spokes)

Fits: **AC:** D10, D12, D14, D15, D17, D19, D21
Replaces: 70232033V, 70233851

S.67503 - **Black**

S.67504 - **Cream**

Steering Wheel Cap - Chrome

AC "Allis Chalmers"

S.67766

Steering Wheel

(15" Dia, 13/16" Hub, 36 Spline, 4 1/2" Dish)

S.65515

Fits: **W/O:** 1550, 1555, 1650, 1655, 1750, 1755, 1850, 1855, 1865, 1950T, 1955, 2050, 2150, 2255, 2-70, 2-85, 2-105, 2-110, 2-135, 2-155, 2-180, 4-150, 4-180, 4-210
Replaces: 30-3051951

Use Cap - S.65621

Steering Wheel Cap

Clear w/ AC "Allis Chalmers"

S.65611

Fits: **AC:** 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 6060, 6070, 6080, (7000 w/ Round Cap), 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580
Replaces: 70246722

Steering Wheel Caps

(2 11/16" Opening)

Fits: **White/Oliver:** Steering Wheels S.67524, S.67767, S.67768

S.65617 - **Manual (Green)**

S.65618 - **Power (Green)**

S.65621 - **Soft Center (Black)**

ALLIS CHALMERS, LONG, WHITE OLIVER

Spindle Arms

Fits: **White/Oliver:** 1250, 1250A, 1255, 1265, 1355, 1365, 1370, 2-50, 2-60: **AC:** 5040, 5050, 5045 **Long:** 260C, 310, 310C, 320, 360C, 610C, 2310, 2260

S.62273 - RH

Replaces: 672545A, 72090113, TX10825, **S.61142**

S.62274 - LH

Replaces: 672624A, 72090116, TX10826, **S.61143**

Bearing - Steering Shaft

S.67573

Fits: **Long:** (260C, 310, 310C Manual), 350, 360, 360C, 445, 445V, 445SD, 460, 460V, 460SD, 550, 550DT, 560, 560DT, 560DTE
Replaces: TX12987, TX50517

Steering Rocker Shaft

S.69812

Fits: **White/Oliver:** 1250, 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1450, 1465, 1470, (2-50, 2-60 ->SN 789611) **Long:** 350, 360, 445, 460, 550, 560
Replaces: 677369A, TX10877

Steering Shaft - Power Steering

S.53164

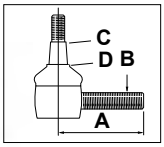
Fits: **White/Oliver:** 550, 2-44
Replaces: 106657AS

Tie Rod End

Power Steering Cylinder - Rear (A=3 1/2", B=20mm x1.5, C=18mm, D=20mm)

S.62601

Fits: **White/Oliver:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **AC:** 5040, 5045, 5050
Replaces: 30-3030253, 72090171



Control Valve Assembly

Power Steering

S.67735

Fits: **White/Oliver:** 550, 2-44
Replaces: 106658AS

Steering Motor

S.66648

Fits: **Allis Chalmers:** 170, 175, 180, 185, 190, 190XT, 200, 210, 220, 7000, D21
Replaces: 70271316

Steering Arm

Use w/ Tapered, Tie Rod End only

S.61976

Fits: **AC:** 5040, 5045, 5050, **White/Oliver:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **Long:** 260C, 310, 310C, 350, 360, 360C, 445, 445V, 445SD, 460, 460V, 460SD, 510, 550, 560, 610, 610C
Replaces: 30-3045978, 72090447, TX12493

Pin **S.61973**

Bushing **S.62276**

Steering Shaft

S.61145

Fits: **White/Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, (2-50, 2-60 ->SN 789610), **AC:** 5050 -> SN 561681
Replaces: 677367A,

Bearing & Cup

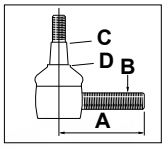
S.53405 **Upper (Cup - 24mm)**
Replaces: 31-2900224, 31-2900225

S.53406 **Lower (Cup - 13mm)**
Replaces: 31-2900136, 31-2900225

Tie Rod End - Power Steering Cylinder

(A=3 1/2", B=20mm x1.5, C=15mm, D=16mm) w/ Single Side Mounted Cylinder

S.63165



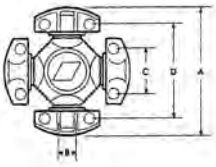
Fits: **Long:** (260C, 310, 310C, 310DT Hydrostatic), (350, 360 Power Assist), (360DT, 445, 445DT, (460, 460DT Power Assist & Hydrostatic), (460SD Power Assist), (510, 510DT, Hydrostatic), 550, 550DT, 610, 610DT, 610DTE, 610C
Replaces: TX11830

Front Axle Bearing Assembly (4 WD)

(A=130mm; B=15.9mm; C=49.2mm; D=104 mm)

S.13909

Fits: **AC:** 8010, 8030, 8050, 8070
Replaces: 4315375



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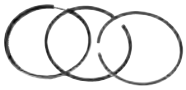
ALLIS CHALMERS, LONG, WHITE OLIVER

(95mm)

Fits: **AC:** 5040, **Long:** 260C, 350, 360, 445, 460, 550, 560, 2260, 2360, 2460, **W/O:** 1250A, 1255, 1355

S.62020 Piston
w/ Pin & Rings (95mm)

S.62026 Ring Set -
Per Cylinder (95mm)



S.62032 Liner - Unfinished
(95mm Bore, 99mm OD)

(100 mm)

Fits: **AC:** 5045, 5050 **W/O:** (1265, 1270, 1365, 1370, 2-50, 2-60 W/3 Hole Injector Nozzles,(62355)

S.62021 Piston
w/ Pin & Rings (100 mm)

S.59187 Ring Set -
Per Cylinder (100 mm)

S.59188 Liner -
Unfinished (100mm)

(102 mm)

Fits: **Long:** 310, 510, 610, 2310, 2510, 2610

S.59186 Piston
w/ Pin (102 mm)

S.59187 Ring Set -
Per Cylinder (102 mm)

S.59188 Liner -
Unfinished (102mm)

Pistons & Liner Set of 4

Fits: **Allis Chalmers:** WD45, D17, 170 Gas

w/ Liner Seals - (4 1/8" Overbore)

S.69146

Replaces: 70229718, 70207435

S.69161 Ring Set -
Per Cylinder
(4 1/8" Overbore)

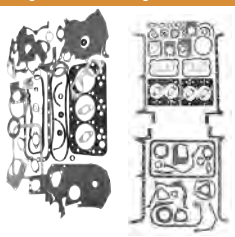
Overhaul Gasket Sets (95mm)

L/ Crankshaft Seals

Fits: **AC:** 5040, **Long (3 Cyl):** 350, 360, 445, 460, 2360, 2460, **W/O (3 Cyl):** 1250A, 1255, 1265 **Long (4 Cyl):** 550, 560

S.62078 3 Cyl

S.67203 4 Cyl



Overhaul Gasket Sets (100mm)

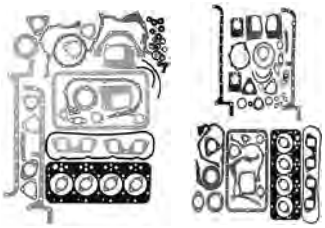
L/ Crankshaft Seals

S.62081

Fits: **W/O:** 1355

S.62085

Fits: **W/O:** 1365, 1370, 2-60



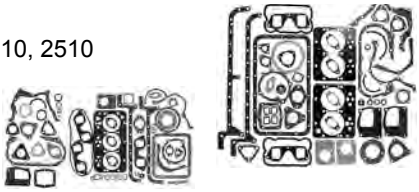
Overhaul Gasket Sets (102mm)

L/ Crankshaft Seals

Fits: **Long (3 Cyl):** 510, 2510
(4 Cyl): 610, 2610

S.67189 3 Cyl

S.59193 4 Cyl



Crankshaft Seal - Front 65 X 42 X 10mm

S.62068

Fits: **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **A/C:** 5040, 5045, 5050

Bushing - Connecting Rod

S.62037

Fits: **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **A/C:** 5040, 5045, 5050

Crankshaft Seals - Rear

Fits: **All AC, Long, White/Oliver models listed above**

S.62071 120 X 95 X 12
S.62070 135 X 110 X 13
S.62073 135 X 114 X 13

Rod Bearing - Per Pair

Fits: **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **A/C:** 5040, 5045, 5050

S.62041 Std.
S.62042 .010"
S.62450 .020"

Main Bearing - Per Pair

Fits: **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2510, 2610, 2360, 2460, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **A/C:** 5040, 5045, 5050

(4 Pair = 3 Cylinder, 5 Pair = 4 Cylinder)

S.62047 Std
S.62048 .010"
S.62453 .020"

Thrust Bearing Set (Centered Tabs, 1 Set per Engine)

S.62052 Std
S.58943 .010"

Thrust Bearing Set - Offset Tabs

Fits: **AC:** 5050, **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2510, 2610, 2360, 2460

S.62575 Std
S.58946 .010"

ALLIS CHALMERS, LONG, WHITE OLIVER

Camshaft

S.62840

Fits: **AC:** 5040, 5045, 5050, **Long:** 350, 360, 445, 460, 510, 2510, 2360, 2460, W/O 1250A, 1255, 1265, 1270, 2-50
Replaces: 72089521, TX10069, 676843A

Camshaft - W/Tach Drive Hole

S.67778

Fits: **Long** 550, 560, 610, 2610,
Replaces: TX12305

Oil Pump W/Drive Gear

S.62133

Fits: **AC** 5040, 5045, 5050, **Long** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2260, 2360, 2460 **WO** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 72091632, TX14945

Dipstick

S.59165

Fits: **Long** 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, 2360, 2460, **W/O** 1255, 1265, 1270, 2-50
Replaces: TX10050, 677163AS

Camshaft

S.69821

Fits: **W/O** 1355, 1365, 1370, 2-60
Replaces: 30-3010511

Camshaft Bushing Set

S.62121

Fits: **AC** 5040, 5045, 5050, **Long** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, 2360, 2460, **W/O** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60

Oil Filler Cap

S.62134

Fits: **AC** 5040, 5045, 5050, **Long** 260C, 310, 320, 350, 360, 445, 460, 510, 550, 560, 610, 2310, 2510, 2610, 2260, 2360, 2460, **W/O** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 72091384, TX10132

Dipstick

S.69820

Fits: **W/O** 1355, 1365, 1370, 2-60
Replaces: 30-3010880

Engine Oil Filter

Heavy Duty

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1365, 1370, 1465, 1470, 2-50, 2-60, 700, 1850 w/ Perkins Diesel, **Long:** 350, 445, 360, 460, 510, 560, 610, 2360, 2460, 2510, 2610, **AC:** 5040, 5045, 5050
Replaces: 159045A, 677152A, 739540, 70237000

S.40538 - Agrifilter (3.74" OD, 3/4"-16Thread, 5.27"HT)

S.62135 - Heavy Duty, Agrifilter (4.21" OD, 3/4"-16Thread, 7.08"HT)

Engine Oil Filter

S.67974

Fits: **AC:** B, C, CA, C, RC, WC, WD, WD45, WD45D, D17
Replaces: 70240912

Engine Oil Filter - Spin-on

(OD=3.88", ID=2 3/4-4, HT=7.83")

S.67781

Fits: (Super 55, 550, 66, Super 66, 660, 77, Super 77, 770, 88, Super 88, 880, 2-44 Gas)
Replaces: 100126AS, 100126ASA

Engine Oil Filter - Spin-on

(OD=3.81", ID=2 3/4-5.5, HT=7.35")

S.66492

Fits: (77, Super 77, 770, 88, Super 88, 880, Diesel), (99, Super 99, 950 Gas)
Replaces: 100125AS

Engine Oil Filter - Sock Cartridge

(OD=3.50", ID Top=.5", ID Bot=1.06", HT=7.63")

S.66493

Fits: **W/O:** (1800 Full Flow SN 124396->), (1650 Diesel SN 147569->), 1750, (1850 Gas SN 150421->), (1655 Diesel SN 147569->), (1755, 1855 Diesel SN 220000->), (2-78, 4-78 Diesel SN 147569->)
Replaces: 156149AS

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

Fuel Tank

S.69974

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **Long:** 260C, 310, 350, 360, 445, 460, 510, 560, 610,
Replaces: 72089848, 676893AS, TX10422

Lower Mounting Pad (1) S.68971

Shut-off - Fuel Tank

S.67207

Fits: **Long:** 260C, 310, 310C, 310DT, 350, 360, 360C, 445, 460, 510, 550, 560, 610, 2510, 2610, 2360, 2460, **White/Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, **AC:** 5040, 5045, 5050
Replaces: TX10425, 670990A, 72092001

Allis Chalmers Basic Carburetor Repair Kits

S.66444

Fits: W, WC, WD, WF, w/ Marvel-Schebler Carb #TSX159, TSX422

S.66445

Fits: WD45, D17, w/ Marvel-Schebler Carb #TSX464, TSX773

S.66448

Fits: CA, w/ Zenith Carburetor #11141, 11142

S.67865

Fits: G w/ Marvel-Schebler Carb

Basic Carburetor Kit

Zenith Carburetor

S.72008

Fits: **Oliver:** 1750, 1755, 1800, 1850, 1855

Seal - Fuel Filter Stem

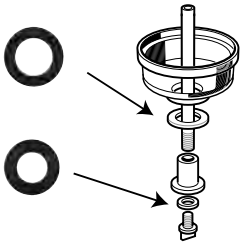
Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, 700 **Long:** 320, 350, 360, 360C, 445, 445DT, 445SD, 445V, 460, 460DT, 460SD, 460V, 510, 510DT, 550, 550DT, 560, 560DT, 560DTE, 610, 610DT, 610DTE, 610C, 2310, 2510, 2510DTC, 2510SD, 2510SD-DTC, 2260, 2360, 2360DTC, 2460, 2460DTC, 2460SD, 2460SD-DTC
AC: 5040, 5045, 5050

S.59672 - Upper

Replaces: 676990A, TX16572, 72091268

S.62905 - Lower

Replaces: 676993A, TX10382, 70252053



Fuel Bowl Assembly

(1/8" Pipe Inlet, 1/8" Pipe Outlet)

S.61579

Fits: **AC:** G
Replaces: 70800069

Fuel Bowl Assembly

S.65545

Fits: **Oliver:** 550, 1550, 1555, 1650, 1655, 1750, 1755, 1850, 1855, 1950T, 2050, 2150, 2-44, 2-62, 2-70, 2-78 (66, Super 66, 77, Super 77, 88, Super 88 w/ Modification - *shorten stand pipe to fit)
Replaces: JAS841, WJAS841

Air Cleaner Cup w/ clips

S.69229

Fits: **W/O:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 31-2901950, 676916A

Gasket S.69825

Fuel Filter - Final

(OD=3.48", ID Top=.69", ID Bot=.52", HT=2.95")

S.61788

Fits: **W/O:** Super 55, 550, 66, Super 66, 660, Super 77, 770, Super 88, 880, 1600, 1800, 1550, (1650 ->SN 187586), 1555
Replaces: 609689AS

Fuel Lift Pump w/ O-Ring

S.63039

Fits: **White/Oliver:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, 700, **Long:** 350, 360, 445, 460, 510, 560, 680, 2360, 2460, 2510, 2610, **A/C:** (5040 Eng #8035.01.306, 8035.01.309), 5045, 5050,
Replaces: 31-2900044, TX10289, 72093848, 4757883

Fuel Bowl Assembly

(3/8" Pipe Inlet, 1/8" Pipe Outlet x 2)

S.61580

Fits: **AC:** (WC SN 74330->), (WF SN 1904->), WD, WD45 Gas, (D10, D12 ->SN 9001)
Replaces: 70239167

Fuel Bowl Assembly

(3/8" Pipe Inlet, 1/8" Pipe Outlet)

S.61581

Fits: **AC:** WD45 Diesel, (D15 Gas SN 9001->), D15 Diesel, (D17 Gas SN 42000->), D17 Diesel, D19, D21, 170, 175, 180, 185, 190, 190XT
Replaces: 70237946

Air Cleaner Element

S.68939

Fits: **W/O:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 676920A

ALLIS CHALMERS, LONG, WHITE OLIVER

Muffler

(Inlet 2 1/8", Length 41")

S.2983

Fits: **Long:** 480, 520, 680, 2360, 2460, 2510, 2610
Replaces: 791358

Muffler

(Inlet 1 3/8", Outlet 1 1/2", Length 29")

S.68463

Fits: **AC:** (B SN 114401->), (IB SN 2398->), CA, (D10, D12 ->SN 9001), D14, (D15 ->SN 9001)
Replaces: 70233450, 70227240

Muffler

(Inlet 2 3/8", Outlet 2", Length 34")

S.68464

Fits: **AC:** (180 Gas/Diesel), 185
Replaces: 70248883

Mufflers

S.68466 **(A= 4 1/2")**

Fits: **Oliver:** 66
Replaces: 1L452, OL-2, L452

S.68467 **(A= 5 1/2")**

Fits: **Oliver:** 77
Replaces: 1M452, M452

S.68468 **(A= 6 3/8")**

Fits: **Oliver:** 88
Replaces: 1K452, OL-4, K452

Muffler Clamp (One Piece)

S.69295

Fits: **W/O:** Oliver Super 55, 550, 2-44
Replaces:E448A

Exhaust Manifold

(Use Gasket S.62446 x 3)

S.62153

Fits: **W/O:** 1250A, 1255, 1265, 1270, 2-50, **AC:** 5040, 5045, 5050, **Long:** 350, 360, 360C, 445, 445DT, 445SD, 445V, 460, 460DT, 460SD, 460V, 510, 510DT
Replaces: 677138A, TX10135, 72089552

Exhaust Manifold

(Use Gasket S.62446 x 4)

S.67886

Fits: **Long:** 550, 560, 610
Replaces: TX12324

Manifold (90° Elbow)

S.41320

Fits: **AC:** (160 SN 0143067->), 6040
Replaces: 72080390, 740221M1

Gasket - Manifold to Head, Square Center Hole

S.41350

Fits: **AC:** 160, 6040
Replaces: 72080072

Muffler

S.68298

Fits: **AC:** (B ->SN 114401), C, CA
Replaces: 70210081

Muffler

w/ Brackets & Clamp

S.68299

Fits: **AC:** WD 45, (D17 ->SN 32001)
Replaces: 70229531

Muffler

(Inlet 3", Outlet 3", Length 48")

S.68465

Fits: **AC:** (7000 SN 8553->), 7010, 7020, 7030, 7040, 7045, 7050, 7060
Replaces: 70268785, 70261975

Muffler

S.65517

Fits: **White/Oliver:** Super 55, 550, 2-44
Replaces: 1E452, 161386A

Exhaust Pipe

For Muffler S.65517

S.68304

Fits: **White/Oliver:** (Super 55, When using S.65517 Muffler), 550, Ind. 2-44
Replaces: 102079A

Muffler Clamp Kit

S.69296

Fits: **W/O:** Oliver Super 55, 550

Exhaust Manifold

(Use Gasket S.62446 x 4)

S.62154

Fits: **W/O:** 1355, 1365, 1370, 2-60
Replaces: 30-3010856

Exhaust Elbow

(Use w/ S.62153, S.62154)

S.62151

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60 **Long:** 260C, 310, 310DT, 310C, 350*, 360*, 360C*, 445, 445DT, 445SD, 460, 460DT, 460SD, 460V, 510, 510DT, 550, 550DT, 560, 560DT, 560DTC, 610, 610DT, 610DTE, 610C, 2310, 2260 (*Except with Loader #1528)
Replaces: 673389A, TX10226

Elbow (A=3 1/2")

Check dimension before ordering.

S.16968

Fits: **AC:** 160, 6040

S.40645 Gasket - Elbow to Manifold (2 5/8" c-c)

Fits: **AC:** (160 SN 0143067->), 6040
Replaces: 72080353, 4222475M1

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

Dual Clutch Assembly (10”)

w/ Drive & PTO Disc

Fits: **Oliver:** 1250A, 1255, 1265, 1270, **Long:** 260, 310, 350, 360, 445, 460, (6 Speed) **A/C:** 5040 (6, 9 Speed Trans)

S.66750
(12mm Bolt Holes, Stepped Cover Plate)*

***NOTE: Check old clutch before ordering**

Finger Kit (10” Clutch)

Includes: Fingers, Springs, Pins and Adjusting Screws

S.67488

Forged Finger Kits

Luk Type (11” - 6 Finger Clutch)

Fits: **AC:** 5040, 5045, 5050, 6060, 6070, **W/O:** 1355, 1365, 1370, 2-50, 2-60
Replaces: 9962518, 9959899, 72093951, 72093950,

S.62177 **Main**

S.62178 **PTO 90° Finger**

Pressure Plate - 11”

S.119927

Fits: **W/O:** 1550, 1555, 1600, Ind. 2-62
Replaces: 155916AS

Clutch Disc

(13” x 1 3/4”-27) Organic

S.73458

Fits: **Oliver:** (1750 ->SN 190957), (1800, 1850 ->SN 198393 Gas), (1850 ->SN 194007 Diesel) (w/ Flat Flywheel
Replaces: 160974AS

Clutch Disc

(12” x 1 1/2”-19) Organic

S.73459

Fits: **Oliver:** (1655 ->SN 187586), Ind. (2-78, 4-78 ->SN 187586)
Replaces: 160971AS

Clutch Assembly

Diaphram Type (11”, 3 Lever)

S.61932

Fits: **Oliver:** 1355, 1365, 1370
Replaces: 30-3011259, 30-3010945

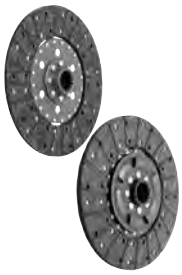
Clutch Discs

S.62185 - Main - Organic - Rigid (11”, 1 9/16”-14)

Fits: **W/O:** 1355, 1365, 1370, 2-50
Replaces: 30-3041107, 31-2901722

S.69915 - Main - Organic - Sprung (11”, 1 9/16”-14)

Fits: **W/O:** 1355, 1365, 1370, 2-50



S.62186 - Main - 6 Ceremetallic Pads (11”, 1 9/16”-14)

Fits: **W/O:** 1365, 1370, 2-60, 700
Replaces: 31-2903291, 31-2904845

Clutch Disc

(9” x 1 1/8”-10)

S.73457

Fits: **AC:** B, C, CA, (D10 ->SN 3500), (D12 ->SN 3000), D14, D15 (Hand Brake or Foot Brake)
Replaces: 70232239

Clutch Disc - Organic, Sprung

(11”, 1 1/2”-19)

S.72957

Fits: **Oliver:** (88 SN 6503->), Super 88, 880, 1550, 1555, 1600
Replaces: 161153AS

Dual Clutch Assembly (11”)

w/ Organic Main Disc, Sprung, 6 Finger

Fits: **W/O:** 1355, 1365, 1370, **Long:** 320, 460, 460DT, 460SD, 460V, 510, 510DT, 560, 560DT, 560DTE, 610, 610DT, 610DTE, 610C, 2510, 2510DTC, 2510SD, 2510SD-DTC, 2610, 2610DTC, 2610SD, 2610SD-DTC, 2460, 2460DTC, 2460SD, 2460SD-DTC, **AC:** (5040 w/ 8 or 12 Speed Transmission), 5045, 5050, 6060, 6070

S.147858

Replaces: 5145712, **S.58906**

S.61927 PTO Disc
(11” X 1-10)

Replaces: 5101585

ALLIS CHALMERS, LONG, WHITE OLIVER

Brake Band (50mm Wide)

S.62204

Fits: **Oliver:** 1250A, 1255, 1265, 1270, 1355, (1365, 1370 ->SN 721487) **AC:** 5040, 5045, 5050**Long:** (460, 460DT, 460SD, 460V, 510, 510DT, 560, 560DT, 560DTE, 610, 610C, 8 Speed Trans w/ Wide Differential), 2310, 2510, 2510DTC, 2510, 2510SD-DTC, 2610, 2610DTC, 2610SD, 2610SD-DTC, 2260, 2360, 2360DTC, 2460, 2460DTC, 2460SD, 2460SD-DTC
Replaces: 677349A, 30-3048942, 72093677, TX12850

Brake Band

S.59112

Fits: **Oliver:** 1250 (Gas/Diesel)
Replaces: 674644AS

Brake Disc

(8", 28 Spline, 1.812 Dia)

S.69234

Fits: **AC:** 200, 7000
Replaces: 70277362, 7025698, 70256981

Brake Disc

(5 5/8", 26 Spline, 2.250" Dia)

S.69237

Fits: **Oliver:** Super 55, 66, Super 66, 550, 660, 2-44
Replaces: 70277353V, 106690A

Brake Disc

(8", 23 Spline, 2" Dia)

S.69238

Fits: **W/O:** 2155, 2655, **MM:** G900, G1000, G1050, G1350
Replaces: 70277357V, 20-0006115, 10P2848, 10P3963

Brake Disc

(8", 21 Spline, 2.75" Dia)

S.68377

Fits: **W/O:** 1750, 1755, 1800, 1850, 1855, 1900, 1900T, 1955, 2050, 2255, 2-85, 2-88, 2-105, 2-110, 2-150, 4-175, 4-180
Replaces: 105724A, 72514391

Gear Shift Knob (3/8" UNF)

S.67112

Fits: **W/O:** Super 44, Super 55, Super 66, Super 77, Super 88, Super 99, 60, 70, 66, 77, 88, 660, 770, 880, 950, 990, 995, 1550, 1650, 1750, 1800, 1850, 1950, 1950T, 2050, 2150, 1555, 1655, 1755, 1855, 1900, 1955, 2255, 2-44, 2-70, 2-85, 2-88, 2-105, 2-110, 2-135, 2-150, 2-155, 2-180, 4-150, 4-180, 4-270, 100, 120, 125 Workhorse, 140, 145 Workhorse, 160, 170, 185, 195
Replaces: B909A, 103098A, 72160047

Brake Band (58mm Wide)

S.62205

Fits: **White/Oliver:** (1365, 1370 SN 721488>), 2-50, 2-60 **Long:** (260C, 310, 310DT, 310C, 350, 360, 360C, 445, 445DT, 445SD, 445V, 460, 460DT, 460SD, 460V 6 Speed Trans), (460, 460DT, 460SD, 460V, 510, 510DT, 560, 560DT, 560DTE, 610, 610C, 8 Speed Trans w/ Narrow Differential),
Replaces: 31-2903378, TX16901

Brake Disc

(6", 37 Spline, 1.625" Dia)

S.69233

Fits: **AC:** 160, 6040
Replaces: 70277360, 72074107

Brake Disc

(9", 17 Spline, 2.312" Dia)

S.69235

Fits: **AC:** 210, 220
Replaces: 70255762, 70277363

Brake Disc

(7", 29 Spline, 2.5" Dia)

S.69240

Fits: **Oliver:** 77, Super 77, 88, Super 88, 770, 880, 1550, 1555, 1650, 1655,2-62, 2-70, 2-78, 4-78, 60 American, 80 American, **MM:** G750
Replaces: 514388V, 72500239, 106724A, 1KS2603

Shift Boot

S.61534

Fits: Most **White/Oliver** Tractors
Replaces: BA916A

Shift Boot - Single

S.62201

Fits: **AC:** 6060, 6070, 6080
Replaces: 72092568

Shift Boot - Dual

S.62202

Fits: **AC:** 6060, 6070, 6080
Replaces: 72092624, 72093349

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

Hydraulic Filter

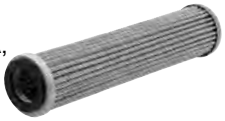
S.66494

Fits: **W/O:** 1755, 1855, 1955, 2255, 2-85, 2-88, 2-105, 2-110, 2-150, 4-150, 4-175, 4-180
Replaces: 30-3024725

Hydraulic Filter

S.62224

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **Long:** 260C, 310, 350, 360, 445, 460, 510, 610, 2310, 2260
Replaces: 72093722, 31-2902057, TX11240



Hyrdaulic Filter - Spin-on

(OD=4.44", ID=1 1/8"-16, Height=5.94")

S.62225

Fits: **Long:** 2510, 2610, 2360, 2460,
Replaces: TX17200

Hydraulic Pump

S.60772

Fits: **AC:** 160
Replaces: 72074076

Safety Valve - Cylinder

S.67909

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **Long:** 260C, 310, 350, 360, 445, 460, 510, 550, 560, 610, 2510, 2260, 2360, 2460, 2610
Replaces: 67372AS, 72089267, TX11245

Cartridge Kits

Vane & Rotor w/ O-Rings

S.60990 (5/8" Wide)

Fits: **W/O:** 550, Super 55, 2-44
Replaces: ES4505

S.60192 (3/4" Wide)

Fits: **W/O:** 550, Super 55, 2-44
Replaces: 161969AS

PTO Shaft

(1 3/8" x 6 Spline x 7 1/2" Long)

S.60058

Fits: Super 55, 550, 2-44
Replaces: 100084A

PTO Shaft (1000 RPM)

S.74882

Fits: **Agco:** LT75, LT75A, LT85A, LT90, LT90A, LT95A, RT95, RT100A, RT110A, RT115, RT120A, **Agco Allis:** 8775, 8785, **Challenger:** MT425B, MT445B, MT455B, MT455D, MT465B, MT475B, MT485D, MT495D, MT515D, MT525B, MT535, MT545, **White:** 6710, 6810
Replaces: 3382072M5

PTO Shaft (21 Spline, 1000 rpm)

S.74689

Fits: **White Oliver:** 1750, 1755, 1850, 1855, 1950, 1950T, 1955, 2050, 2150, 2255, 2-85, 2-88, 2-105, 2-110, 2-150, 1870, 2270, **MM:** G955, G1355
Replaces: 158281A

Made in England

Remote Control Kit

Includes: Remote Valve, Metal Tube & Bolt Kit, 2 Remote Couplers w/ Dust Plugs & Caps

S.65480

Fits: **AC:** 5040, 5045, 5050, **Long:** 260, 310, 320, 350, 360, 445, 4510, 550, 560, 610, 2310, 2510, 2610, 2260, 2360, 2460, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1450, 1465, 1470, 2-50, 2-60

S.61982

S.58957

S.67836

Inlet Valve Repair Kit

Hydraulic Lift Valve

S.67265

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, 700, **Long:** 260C, 310, 350, 360, 445, 460, 510, 550, 560, 610, 2510, 2610, 2360, 2460

Filter Base - Spin-on Filter

(Must be used with S.67770 Adaptor)

S.59196

Fits: **Long:** 2510, 2510DTC, 2510SD, 2510SD-DTC, 2610, 2610DTC, 2610SD, 2610SD-DTC, 2360, 2360DTC, 2460, 2460DTC, 2460SD, 2460SD-DTC

Adaptor - Hydraulic Filter

(Must be used with S.59196 Filter Base)

S.67770

Fits: **Long:** 2510, 2510DTC, 2510SD, 2510SD-DTC, 2610, 2610DTC, 2610SD, 2610SD-DTC, 2360, 2360DTC, 2460, 2460DTC, 2460SD

Hose - Filter Base To Line

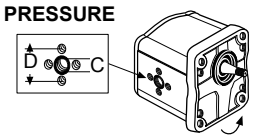
S.108305

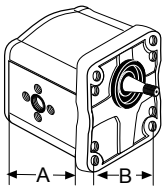
Fits: **Long:** 2510, 2510DTC, 2510SD, 2510SD-DTC, 2610, 2610DTC, 2610SD, 2610SD-DTC, 2360, 2360DTC, 2460, 2460DTC, 2460SD

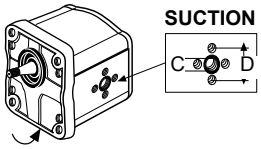
ALLIS CHALMERS, LONG, WHITE OLIVER

Power Steering / Hydraulic Pumps

COUNTER CLOCKWISE ROTATION







S.59130

A= 47mm / 1.85”
B= 70.98mm / 2.79”
Suction Side:
C= 13mm / .51”
D= 30.70mm /1.20 “
Bolt Holes= 8mm x 1.25 Thread
Pressure Side:
C= 13mm / .51”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.20 Thread
Gal. per min (Approx)=4.75 Liters per min.= 18
Power Steering -
Fits: **AC:** 5045, 5050
Hydraulic Pump -
Fits: **W/O:**1255, 1265, 1270, 2-50

S.62213

A= 55mm / 2.16”
B= 70.98mm / 2.79”
Suction Side:
C= 19mm / .75”
D= 40.5mm / 1.59”
Bolt Holes= 8mm x 1.25 Thread
Pressure Side:
C= 14.26mm / .255”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.20 Thread
Gal. per min (Approx)= 6.6 Liters per min.= 25
Hydraulic Pump -
Fits: **W/O:** 1365, 1370, 2-60

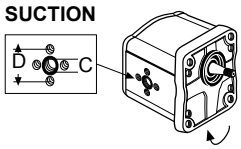
S.62214

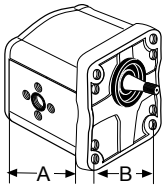
A= 67.5mm / 2.66”
B= 70.98mm / 2.79”
Suction Side:
C= 19mm / .75”
D= 40.5mm / 1.59”
Bolt Holes= 8mm x 1.25 Thread
Pressure Side:
C= 14.26mm / .255”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.20 Thread
Gal. per min (Approx)= 8.1 Liters per minute= 31
Counter Clockwise Rotation

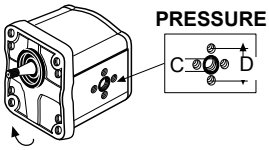
S.62215

A= 64.63mm / 2.54”
B= 70.98mm / 2.79”
Suction Side:
C= 19mm / .75”
D= 40.5mm / 1.59”
Bolt Holes= 8mm x 1.25 Thread
Pressure Side:
C= 14.26mm / .255”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.20 Thread
Gal. per min (Approx)= 11.0 Liters per minute= 42
Counter Clockwise Rotation

CLOCKWISE ROTATION







S.62216

A= 50.3mm / 1.98”
B= 70.98mm / 2.79” **Pressure Side:**
C= 12.70mm / .50”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.0 Thread
Suction Side:
C= 12.70mm / .50”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.0 Thread
Gal. per min (Approx)= 4.7 Liters per minute= 18
Power Steering -
Fits: **W/O:** 1365, 1370, 2-60

S.62217

A= 58mm / 2.28”
B= 70.98mm / 2.79”
Pressure Side:
C= 14.21mm / .55”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.0 Thread
Suction Side:
C= 19mm / .75”
D= 40.50mm / 1.59”
Bolt Holes= 8mm x 1.0 Thread
Gal. per min (Approx)= 6.6 Liters per minute= 25
Hydraulic Pump -
Fits: **W/O:** 1250A, 1255, 1265, 1270, 2-50, **AC:** 5040, 5045, 5050, **Long:** 350, 360, 445, 460, 510, 560, 610

S.62218

A= 58mm / 2.28”
B= 70.98mm / 2.79”
Pressure Side:
C= 14.21mm / .55”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.0 Thread
Suction Side:
C= 19mm / .75”
D= 40.50mm / 1.59”
Bolt Holes= 8mm x 1.25 Thread
Gal. per min (Approx)= 8.7 Liters per minute= 33 **Clockwise Rotation**

S.62219

A= 64.68mm / 2.54”
B= 70.98mm / 2.79”
Pressure Side:
C= 14.21mm / .55”
D= 30.70mm / 1.20”
Bolt Holes= 6mm x 1.0 Thread
Suction Side:
C= 19mm / .75”
D= 40.50mm / 1.59”
Bolt Holes= 8mm x 1.25 Thread
Gal. per min (Approx)= 11 Liters per minute= 42 **Clockwise Rotation**

WARNING: Check DIRECTION of ROTATION. Warranty Void if Improperly Installed!

Ring - Pump Drive Couplers

S.62484

Replaces: 72089579, 30-3033414, TX11904

Hub - Pump Drive Couplers

S.62485

Replaces: 72089592, 30-3042685, TX11903

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

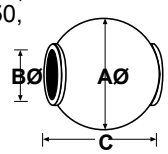
Top Link, Lift Arm Balls

Top Link Balls

S.3054 - Cat 1
(A=2" x B=3/4" x C=1 3/4")
Replaces: 105968A

S.3055 - Cat 2
(A=2" x B=1" x C=1 3/4")
Replaces: 104585A

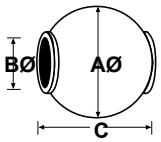
Fits: **Oliver:** 1750, 1800, 1900, 1850, 1950, 1950T



Lift Arm Ball

S.15354 - Cat 2
(A=2" x B=1 1/8" x C=1 3/4")

Fits: **Oliver:** 1550, 1555, 1650, 1655, 1750, 1755, 1800, 1850, 1855, 1900, 1950, 1950T, 1955, 2-62, 2-70, 2-78, 2-85, 2-88, 2-105, 2-110
Replaces: 104591A

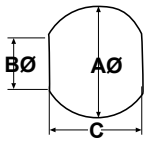


Lift Arm Ball
w/ Cat 3 Hitch

S.33006 - Cat 2
(A=2 1/2" x B=1 1/8" x C=1 3/4")
Replaces: 165045A

S.33007 - Cat 3
(A=2 1/2" x B=1 1/2" x C=1 3/4")
Replaces: 165000A

Fits: **Oliver:** 1750, 1850, 1950, 1950T, 2050, 1755, 1855, 1955, 2255, 2-85, 2-88, 2-105, 2-110, 2-135, 2-150, 2-155, 2-180, 4-150, 4-175, 4-180



Starter - (2.7kw - 11 1/2" Lth)

S.61854
Fits: **AC:** 5040, **Long:** 260C, 310, 310DT, 310C, 350, 350DT, 360, 360C, 445, 445DT, 445SD, 445V, 460, 460DT, 460SD, 460V, 510, 510DT, 2510, 2510DTC, 2510SD, 2510SD-DTC, 2360, 2360DTC, 2460, 2460DTC, 2460SD-DTC
Replaces: 72088728

Ignition Switch w/ 2 Keys (3/4" Mount)

4 Terminal - Acc/Off/On/Start

S.68213
Fits: Universal fit

Starter Switch

S.67908
Fits: **W/O:** 60, 70, 80, 88, 90, 99, Super 55, Super 66, Super 77, Super 88, (550, 2-44 Manifold Heater)
Replaces: B7392A

Voltage Regulator (6 Volt)

S.43246
Fits: **AC:** (D10 ->SN 3501), (D12 ->SN 3001), (D14 ->SN 19001)
Replaces: 70228365

Voltage Regulator (12 Volt)

S.43247
Fits: **AC:** (D10 SN 3501->), (D12 SN 3001->), (D14 SN 19001->), D15 Gas, D17 Gas SN 42001->), (D17 Diesel SN 38964->), (D19 Gas SN 14698->), (D19 Diesel)
Replaces: 70236680

Voltage Regulator (12 Volt)

S.68374
Fits: **AC:** WD45 Diesel, (D15 Diesel ->SN 9001)
Replaces: 70239679

Starter

Not Rebuilt - 3 Cylinder

S.159318
Fits: **AC:** 5045, 5050, **Oliver:** 1255, 1265, 1270, 2-50
Replaces: 72093256, 30-3043509

Starter

Not Rebuilt - 4 Cylinder

S.159317
Fits: **Oliver**: 1365, 1370, 2-60
Replaces: 31-2903335

Starter

S.129405
Fits: **Agco Allis:** 4650, 4660, 5660, 5650, **Agco:** GT45, GT45A, GT55, GT55A, GT65, GT65A, GT75, GT75A
Replaces: 72273297

Switches

Fits: **AC:** 5040, 5040, 5050, **White/Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, **Long:** 320, 350, 360, 445, 460, 510, 560, 610, 680, 2310, 2360, 2460, 2510, 2610

S.62279 **w/ Key**
Replaces: 72089440, 677503AS, TX10953, 5118433

S.62278 **w/ Cold Start**
Replaces: 677481A, 72089444, TX10954, 5118444

Voltage Regulator

S.67989
Fits: **Oliver:** 1250A, 1255, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, **AC:** 5040, **Long:** 260C, 310, 320, 350, 360, 445, 460, 510, 510DT, 550, 550DT, 560, 610, 2310, 2510, 2260, 2360, 2460
Replaces: 30-3042863, 72093853, TX12129

ALLIS CHALMERS, LONG, WHITE OLIVER

Instrument Cluster Assembly

w/ Right Angle Drive & Wiring

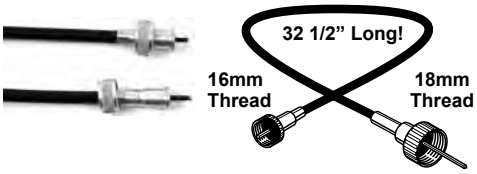
S.62472

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **AC:** 5045, 5050
Replaces: 31-2900134, 31-2905054

S.62263

Tractormeter Cable

Replaces: 676852AS, 72091198



Tractormeter - w/ Right Angle Drive

S.62414

Replaces: 677532A, 31-2905057, 4334916

Fuel & Temp Gauge

S.61462

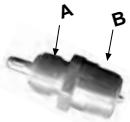
Replaces: 31-2900017, 31-2905055, 72091405

Adaptor - Engine Mounted

(A=18mm CableThread, B=20mm x 1.5)

S.62596

Fits: **Long:** 350, 360, 360C, 445, 460, 510, 560, 610, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **AC:** 5040, 5045, 5050
Replaces: 72091912, 676855AS, 31-2905869



Gauge - Traction Boost

S.69205

Fits: **AC:** (D10 ->SN 9199), (D12 ->SN 9167), D14, D15, (D17 Prior to Series IV), D19, WD45
Replaces: 70235598

Oil Pressure Gauges

Fits: **AC:** B, IB, C, CA, G, WC, WD, WD45, WF
Replaces: 70207834, 70206959

S.68444 **w/ Black Bezel (1940-49)**

S.68443 **w/ Orange Bezel (1949-57)**

S.68445 **w/ Chrome Bezel (1957->)**

Tractormeter Cable (38" Long)

S.42706

Fits: **W/O:** (1750, 1755, 1800, 1855, 1900, 1950, 1950T, 2050, 2150, 2255, 2-105, 2 WD)
Replaces: 157566AS

Fuel Sender w/ Gasket

S.62253

Fits: **W/O:** 1265, 1270, 1365, 1370, 2-50, 2-60, **AC:** 5040, 5045, 5050, **Long:** 360C, 310, 320, 350, 360, 445, 460, 550, 560, 610, 2310, 2260
Replaces: 30-3054292, 31-2905050, 72091642

Right Angle Drive (16mm)

S.61463

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 31-2900134, 31-2905054

Proofmeter Drive Assembly

Housing w/ Cover, 2 Gears, 2 Gaskets

S.68972

Fits: **AC:** 170, 175, 180, 185, 190, 190XT, 200, 210, 220, D21
Replaces: 720046764

Instrument Cluster

Dash opening may need to be enlarged slightly

Fits: **W/O:** 550, 770, 880, 2-44

S.53161 **- Negative Ground**
Replaces: 101340A

S.53160 **- Positive Ground**
Replaces: 101340A

Tractormeter Cable (60" Long)

S.42707

Fits: **W/O:** (1750, 1755, 1850, 1855, 1950, 1950T, 1955, 2050, 2150, 2255, 4 WD) (1550, 1555, 1650, 1655, 2-78, 2-70, Diesel Only)
Replaces: 100579AS

Fuel Sender w/ Gasket

S.53182

Fits: **W/O:** 550, 2-44 (Gas/Diesel)
Replaces: 101610A

ALLIS CHALMERS, LONG, WHITE OLIVER

Headlamp Assembly - 6 Volt

S.67873

Fits: **AC:** D10, WC, WF, WD, WD45, WD45D
Replaces: 70236969

Light Switch w/ 2 Knobs

(1 Plain, 1 "Lights")

S.67626

Fits: **AC:** B, C, CA, G, WC, WD, WD45, WF
Replaces: 70208197

Light Switch w/ Resistor

S.152748

Fits: 160, 170, 175, 180, 185, 190, 190XT, 190XT III, 200, 210, 220, 6040
Replaces: 70249142

Light Switch w/ Resistor

S.152749

Fits: 6060, 6070, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080, 7580, 8550
Replaces: 70258800

Sealed Beam Bulbs

S.67569 (4 1/2" - 6 V)
S.67570 (4 1/2" - 12 V)
S.66415 (5 3/4" - 6 V)
S.66416 (5 3/4" - 12 V)

Sealed Beam Bulb

Hi/Low - 12 V (4 1/2")

S.4277

Fits: **AC:** 5040, 5045, 5050, 6040, 6060, 6070, 6080, 7000, (7010, 7020 less Cab), 7030, 7040, 7045, 7050, 7060, 7080
Replaces: 70268648

Tail Light Set

Red w/ Bulbs

S.62664

Fits: **AC:** 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60
Replaces: 72094112, 677505AS, 30-3014177, 72094112

Work/Tail Light Assembly - 12 Volt

S.67869

Fits: **AC:** D10, D12, D14, D15, D17, D19, D21, 190, 190XT, 190XTIII
Replaces: 70243313

Headlight

Fender Mounted, w/ Glare Guard

S.61545

Fits: **AC:** 170, 175, 180, 185, 190, 190XT, 200, 6040, 6060, 6080, 7000, 7010, 7020, 7030, 7040, 7045, 7050, 7060, 7080,
Replaces: 70267185

Washer - Dished **S.42757**
2 7/8" Dia., 9/16" ID

Headlight

Fender Mounted, less Glare Guard

S.67760

Fits: **W/O:** 1600, 1800, 1900, 1550, 1650, 1750, 1850, 1950, 2050, 2150, 1555, 1655, 1755, 1855, 1955, 2255
Replaces: 164089AS

See Page 77 for LED Version

Sealed Beam Bulb

Flood/Tail (Red Back) (4 1/2")

S.52670

Fits: **AC:** 160, 170, 175, 180, 185, 190, 190XT, 190XTIII, 200, 210, 220, 5040, 6040, 7030, 7050, D10, D12, D15, D17, D19, D21
Replaces: 70250301

Light Switch w/ Knob

(Knob only S.67818)

S.67667

Fits: **AC:** D10, D12, D15, D17, D19, D21, 190, 190XT, 190XTIII
Replaces: 70235976, 70235977

Wiring Harness - Main

S.59182

Fits: **AC:** 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 2-50,
Replaces: 72091825, 677680A, 31-2906228, 5103402, 4982561

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ALLIS CHALMERS, LONG, WHITE OLIVER

Tune-up Kits for Delco Distributor

w/ Clip Held Cap

S.42715 - 4 Cylinder

(Includes: Points, Condenser, Rotor, Autolite 386 Plugs)
Fits: **W/O:** Super 55, 60, 66, Super 66, 550, 2-44

S.66467 - 6 Cylinder

(Includes: Points, Condenser, Rotor, Autolite 386 Plugs, 18mm Threads)
Fits: **W/O:** 70, 77, Super 77, 88, Super 88, Super 99, 770, 880, 990, 995, 1800

Tune-up Kit for Delco Distributor

w/ Screw Held Cap

S.66468 - 6 Cylinder

(Includes: Points, Condenser, Rotor, Autolite 386 Plugs, 18mm Threads)
Fits: **W/O:** 1800, 1870, 1900, 2270

Tune-up Kit

(Includes: Points, Condenser, Rotor, 4 Autolite 295 Spark Plugs)

S.68376

Fits: **AC:** B, C, CA, D10, D12, D14, (D15 ->SN 9001), (D17 ->SN 75000), G, WD, (WD45 w/ Delco Distributor)
Replaces: ACTK1

Ignition Kits

Points, Condenser, Rotor for Delco Dist.

S.61558 - Clip Held Cap

Fits: **W/O:** Super 55, 550, 66, Super 66, 77, Super 77, 88, Super 88, 770, 880, 990, 995, 1800, 2-44, **AC:** B, C, G, D10, D12, D15, D17, D19

S.61909 - Screw Held Cap

Fits: **W/O:** 1800, 1870, 1900, 2270, G955, G1355, **AC:** 170, 175, 180, 190, 190XT, 200

Distributor Caps

(Delco w/ Clip Held Cap)

S.61907 - 4 Cylinder

Fits: **W/O:** 44, Super 44, Super 55, 60, 66, Super 66, 440, 550, 2-44
AC: B, C, CA, G, WD, WD45, D10, 12, 14, 15, 17
Replaces: 1H7406, 70225733

S.66463 - 6 Cylinder

Fits: **W/O:** 70, 77, Super 77, 88, Super 88, Super 99, 770, 880, 990, 995, 1800, **AC:** D19
Replaces: 1K7406, 10P3031, 66463

Distributor Caps

(Delco w/ Screw Held Cap)

S.66464 - 6 Cylinder

Fits: **W/O:** 1800, 1870, 2270, G955, G1355, **AC:** (190 ->SN 07745)
Replaces: 156356A, 74056696

Dust Cap - Delco Distributors

w/ Clip Held Cap

S.68878

Fits: **AC:** B, C, CA, D10, D12, D14, D15, D17, WD, WD45, **W/O:** 44, Super 44, Super 55, 60, 66, Super 66, 70, 77, Super 77, 88, Super 88, Super 99, 440, 550, 770, 880, 990, 995, 1800, 2-44
Replaces: 702257374, 1H7413, H7413

Custom Spark Plug Wire Set

S.65034

Fits: **AC:** (WD, WD45 w/ Distributor), D10, D12, D14, D15, D17

MADE IN USA

Universal Spark Plug Wire Sets

4 Cylinder - HIGH QUALITY

S.2097 w/ Straight Boots

S.66442 90° Boots

MADE IN USA

Universal Spark Plug Wire Sets

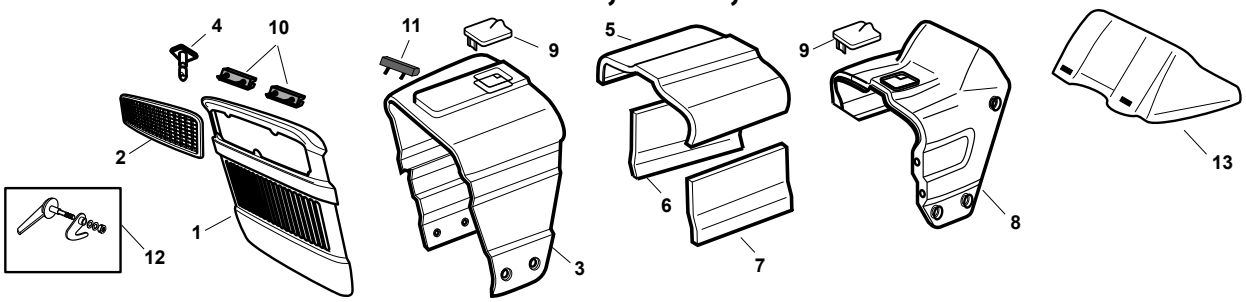
6 Cylinder - HIGH QUALITY

S.22679 w/ Straight Boots

S.66465 90° Boots

MADE IN USA

ALLIS CHALMERS, LONG, WHITE OLIVER



1 - Grille - Less Upper Screen

S.60242

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, **Long:** 350, 445, 445DT, 445SD
Replaces: 673407A, 677825A, TX11128

2 - Screen - Upper

S.60440

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, **Long:** 350, 445, 445DT, 445SD,
Replaces: 673392A, TX11142

3 - Cowl - Front

S.62288

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60 **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD
Replaces: 677609A, 73094179, TX11129, **S.60441**

4 - Grille Pin

S.62289

Fits: **W/O:** 1250A, 1255, 1265,1270, 1355, 1365, 1370, 1465, 1470, **Long:** 350, 445, 445DT, 445SD
Replaces: 77615A, TX11145

5 - Hood - 3 Cylinder

S.62460

Fits: **W/O:** 1250A, 1255, 1265, 1270, 2-50 **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD
Replaces: 677620A, 72089711, TX11130

5 - Hood - 4 Cylinder

S.62463

Fits: **W/O:** 1355, 1365, 1370, 2-60
Replaces: 30-3013871

6 - Side Panel - RH (3 Cyl)

S.62461

Replaces: 677621A, 72089712, TX11132, **S.66501**

7 - Side Panel - LH (3 Cyl)

S.62462

Fits: **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD **W/O:** 1250A, 1255, 1265, 1270, 2-50,
Replaces: 677622A, 72093803, TX11131, **S.66502**

6 - Side Panel - RH (4 Cyl)

S.62464

7 - Side Panel - LH (4 Cyl)

S.62465

Fits: **W/O:** 1355, 1365, 1370, 2-60
Replaces: 30-3013898, 30-3013901

8 - Cowl - Rear

S.62466

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD
Replaces: 677618A, 71089709, TX11134

9 - Lid - Fuel & Radiator Inspection

S.62459

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60, 700, **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD
Replaces: 677607A, 72089341, TX11138

10 - Grille Pad

S.67262

Fits: **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445SD, 445DT, **W/O:** 1250A, 1255, 1355, 1265, 1270, 1365, 1370, 1465, 1470
Replaces: 72089763, TX11157, 577612A, 30-3044009

11 - Hood Pad

S.67263

Fits: **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445SD, 445DT, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370,
Replaces: 72089747, TX11161, 677629A

12 - Latch & Handle Kit

S.59057

Fits: **W/O:** 1250 (SN 711542->), 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1450, 1465, 1470, 2-50, 2-60 **AC:** 5040, 5045, 5050, **Long:** 350, 445, 445DT, 445SD

13 - Dash Panel Housing - Plastic

S.67269

Fits: **Long:** 260C, 310, 310DT, 310C, 320, 360, 360C, 460, 460DT, 460SD, 460V, 510, 510DT, 550, 550DT, 560, 560DT, 560DTE, 610, 610DT, 610DTE, 610C, 2310, 2260
Replaces: TX12268

All parts are aftermarket parts and are not manufactured by the Original Equipment Manufacturer.

ALLIS CHALMERS, LONG, WHITE OLIVER

Grommet - Steering Column

S.65533

Fits: **AC:** 5040, 5045, 5050 **Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 1465, 1470, 2-50, 2-60 **Long:** Fits: 260C, 310, 310C, 310DT, 320, 360, 360C, 460, 460DT, 460SD, 460V, 510, 510DT, 560, 560DT, 560DTE, 610, 610DT, 610DTC, 610C, 2310
Replaces: 72089727, 677626A, TX12301

Flat Top Fender

Fits: **AC:** 5040, 5045, 5050,**W/O:** 1365, 1370, 2-50, 2-60 **Long:** 460, 510, 2510, 2610, 2360, 2460,
Replaces: 72091417, 72091386, 72090418, 72091387, 31-2902440, 31-2904935, 31-2902441, 31-2904936, TX15049, TX15048

S.62469 - RH

S.62470 - LH

Flat Top Fender

Fits: **W/O:** 1250A, 1255, 1265, 1270, 1355, (1365, 1370 ->SN 766646)
Replaces: 677654A, 677655A, **S.61977, S.61978**

S.9977 - RH

S.9978 - LH

Suspension Seat - Black Vinyl

S.68483

Fits: **Oliver:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **AC:** 5040, 5045, 5050, **Fiat:** 480, 640, **Long:** 350, 360, 445, 460, 510, 560, 610

Tool Box - Black

(Length=16", Height=4 3/4", Depth=5")
Lid opens flat against surface

S.75928

Tool Box - Grey

(Length=17", Height=4 3/4", Depth=4 1/4")

S.60518

Battery Support

S.58958

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 1355, (1365, 1370, 2-50, 2-60, 2-WD only), **Long:** 350, 445, 445DT, 445SD
Replaces: 72089843, 677636A, 31-2902061, 72089843, TX11139

Bumper

S.61053

Fits: **AC:** 5040, 5045, 5050, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60, **Long:** 350, 445

Tool Box - Orange

(Length=16 1/2", Height=5", Depth=4 1/2")
Lid opens flat against surface

S.62246

Fits: **AC:** 5040, **W/O:** 1250A, 1255, 1265, 1270, 1355, 1365, 1370, 2-50, 2-60
Replaces: 72091939, 677664A, 31-2902032

Tool Box - Orange

(Length=11", Height=4", Depth=4 1/4")
Lid opens flat against surface

S.62247

Tool Box - Red

(Length=11", Height=4 1/2", Depth=4)
Lid opens flat against surface

S.42931