

**WHITE**  
**Farm Equipment**

## Parts Bulletin

**Number** 433 309  
**Subject** 2-60 Engine Parts Revisions  
**Date** 10-24-78  
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Following indicates part number changes to 2-60 Parts Catalog 433 261A. Please insure personnel responsible for parts maintenance are advised of these changes.

<u>PAGE NO.</u>	<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>ENGINE SERIAL NO.</u>
7	2	31-290 2343	Half-Ring - Standard - Set of 4	1	000 001 - 683 807
7	2	31-290 5702	**Half-Ring - Standard - Set of 4	1	683 808 -
7	2	31-290 2344	Half-Ring - .127 MM Oversize - Set of 4	1	000 001 - 683 807
7	2	31-290 5703	Half-Ring - .127 MM Oversize - Set of 4	1	683 808 -
9	7	31-290 3286	*Crankcase	1	000 001 - 683 807
9	7	31-290 5700	**Crankcase	1	683 808 -
9	20	31-290 0025	+ Cylinder Head	1	000 001 - 654 234
9	20	31-290 5701	++ Cylinder Head	1	654 235 -
14	5	31-290 3316	Piston - Standard	4	Never Used
14	5	31-290 2087	Piston - Standard	4	000 001 - 697 116
14	5	31-290 5704	Piston - Standard	4	697 117 -
14	5	31-290 3317	Piston - 0.2 MM Oversize	4	Never Used
14	5	31-290 2088	Piston - 0.2 MM Oversize	4	000 001 - 697 116
14	5	31-290 5705	Piston - 0.2 MM Oversize	4	697 117 -
19	4	31-290 2210	Shaft - Includes 676 851-A Plug	1	000 001 - 654 234
19	4	31-290 5710	++ Shaft - Includes 676 851-A Plug	1	654 235 -
19	26	31-290 3390	Tappet - Standard	8	000 001 - 657 227
19	26	31-290 5706	**Tappet - Standard	8	657 228 -
19	26	31-290 5707	Tappet - 0.1 MM Oversize	8	657 228 -
19	26	31-290 5708	Tappet - 0.2 MM Oversize	8	657 228 -
19	26	31-290 5709	Tappet - 0.3 MM Oversize	8	657 228 -

NOTE: Parts identified by a double asterisk (\*\*) will replace AS A GROUP any individual part identified by a single asterisk (\*).

NOTE: Parts identified by a double (++) will replace AS A GROUP any individual part identified by a single (+).

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PAGE NO.	REF. NO.	PART NO.	DESCRIPTION	QTY.	ENGINE SERIAL NO.
19	27	31-290 2493	Guide - Exhaust - Standard 2.195 MM Length - Earlier Models	8	
19	27	31-290 5713	Guide - Exhaust - Standard - Later Models	8	
19	27	31-290 2494	Guide - Exhaust - 0.2 MM Oversize 2.195 MM Length - Earlier Models	8	
19	27	31-290 5714	Guide - Exhaust - 0.2 MM Oversize - Later Models	8	
19	33	31-290 2212	Bushing	8	000 001 - 654 234
19	33	676 824-A	Bushing	8	000 001 - 654 234
19	33	31-290 5711	Bushing	8	654 235 -
19	34	676 849-AS	Rocker Arm - Includes 31-290 2212 Bushing	8	000 001 - 654 234
19	34	31-290 5712	++ Rocker Arm - Includes 31-290 5711 Bushing	8	654 235 -